



Custom Work Deserves a Custom Bond

MELAMINE

TYPE: Vinyl/Acrylic Emulsion

TECHNICAL DATA:

Viscosity	Cps(LV #3/12/25°C)	3700
Solids	%	55
Density	Lbs./gallon	9.0
Minimum Use Temperature		35°F
Freeze Thaw Stable	5 cycles	No
Storage Life @ 70°F		6+ Months
Color		White

CHARACTERISTICS: Fast set speed. Low minimum use temperature. Excellent bonding characteristics to dissimilar substrates.

APPLICATIONS: A fast setting adhesive specially formulated for room temperature bonding of porous substrate to difficult-to-bond synthetic materials such as melamine surfaces and highly impregnated papers. Product also shows success in bonding wood to metals such as stainless steel, copper and aluminum.

- DIRECTIONS FOR USE:**
- Use freshly machined stock free of dirt or oil
 - Apply to one side of stock with brush, roller or roll spreader, 5-7 wet mil
 - Assembly time is 5 to 15 minutes depending on temperature, moisture content, species and porosity
 - Clamp 30 to 45 minutes
 - Cure 24 hours before machining

CLEANUP: Cleans up easily with warm soapy water while wet. After cure, excess adhesive can be removed by scraping or sanding.

STORAGE: Cool temperatures- 55°F to 80°F. Avoid contact with iron.