



# Custom Work Deserves a Custom Bond

## MELAMINE

**TYPE:** Vinyl/Acrylic Emulsion

**TECHNICAL DATA:**

<b>Viscosity</b>	Cps(LV #3/12/25°C)	3700
<b>Solids</b>	%	55
<b>Density</b>	Lbs./gallon	9.0
<b>Minimum Use Temperature</b>		35°F
<b>Freeze Thaw Stable</b>	5 cycles	No
<b>Storage Life @ 70°F</b>		6+ Months
<b>Color</b>		White

**CHARACTERISTICS:** Fast set speed. Low minimum use temperature. Excellent bonding characteristics to dissimilar substrates.

**APPLICATIONS:** A fast setting adhesive specially formulated for room temperature bonding of porous substrate to difficult-to-bond synthetic materials such as melamine surfaces and highly impregnated papers. Product also shows success in bonding wood to metals such as stainless steel, copper and aluminum.

**DIRECTIONS FOR USE:**

- Use freshly machined stock free of dirt or oil
- Apply to one side of stock with brush, roller or roll spreader, 5-7 wet mil
- Assembly time is 5 to 15 minutes depending on temperature, moisture content, species and porosity
- Clamp 30 to 45 minutes
- Cure 24 hours before machining

**CLEANUP:** Cleans up easily with warm soapy water while wet. After cure, excess adhesive can be removed by scraping or sanding.

**STORAGE:** Cool temperatures- 55°F to 80°F. Avoid contact with iron.