



Distributed By:

Custom Bond  
SLOW

Description                    Slow set speed. Low minimum use temperature. Very high heat resistance. Excellent assembly time tolerance.

Type:                            Polyvinyl Acetate Emulsion

Technical Data:

Viscosity	Cps	4500
Solids	%	43-45
Density		9.0 lbs./gal.
Storage Life @		6+ months
68°F		
Color		Yellow

Applications:                A slow setting adhesive specially formulated for room temperature bonding of wood or similar porous substrate where a slower set time and a longer assembly time is desired.

Directions For Use:        Use freshly machined stock free from dirt or oil  
-Apply to one side of stock with brush roller or roll spreader  
-Assembly time 15 to 45 minutes depending on temperature, moisture-content, species and porosity etc.  
-Clamp time 45-120 minutes depending on conditions.  
-Dead stack overnight before machining.

Cleanup:                    Water, while still wet. Dried material can be removed mechanically.

Storage:                    Cool temperatures 55° to 70° F is ideal. Use polyethylene, aluminum or fiberglass containers. Avoid contact with iron.

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