



# Custom Work Deserves a Custom Bond

## MPA FAST

**TYPE:** Polyvinyl Acetate

**TECHNICAL DATA:**

<b>Viscosity</b>	Cps	5,000
<b>Solids</b>	%	56
<b>Density</b>	Lbs./gallon	9.1
<b>Minimum Use Temperature</b>		53°F
<b>Freeze Thaw Stable</b>	5 cycles	Yes
<b>Storage Life @ 70°F</b>		6 Months
<b>Color</b>		White (Dries clear)

**CHARACTERISTICS:** This is a medium viscosity wood adhesive with fast setting time, making it ideally suited for dowelling and case goods assembly, as well as general product assembly where a short assembly and clamp time is required. Meets ASTM D 4317 Dry Use specification.

**APPLICATIONS:** For wood to wood bonding, as well as bonding of other porous substrates. Also for dowelling, case goods, face frame, and door assembly.

**DIRECTIONS FOR USE:**

- Use only on freshly machined wood
- Assure all surfaces to be glued are clean and dry
- Joints should be true and pieces to be glued should be in intimate contact
- Spread a thin consistent layer (6-9 wet mil) of adhesive on one surface and bring pieces together under pressure
- Open assembly time is 5 minutes, but is dependent on porosity of the substrates, ambient temperature and quantity applied
- Closed assembly time is 8-12 minutes. Adhesive should be "wet" when the assembly is placed in the press equipment
- Clamp time for cold pressing is about 20-30 minutes. Allow to cure 24 hours before machining

**CLEANUP:** Cleans up easily with warm soapy water while wet. After cure, excess adhesive can be removed by scraping or sanding.

**STORAGE:** Store tightly closed at room temperature.