



Custom Work Deserves a Custom Bond

GLU-SIZ

TYPE: Veneer and plywood sizing agent

TECHNICAL DATA:

| | | |
|---------------------|-------------|-------------------|
| Density | Lbs./gallon | 8.66 |
| Storage Life @ 70°F | | 1 year + |
| Color | | Colorless to hazy |

CHARACTERISTICS: Custom Bond's Glu-Siz is a resin emulsion formulated to seal the pores of wood in preparation for subsequent gluing and finishing operations. It retards moisture movement in and out of wood and composite wood materials. It sands well and seals end grain prior to gluing or finishing.

**APPLICATIONS
AND
ADVANTAGES:**

- Improves smoothness in finishing
- Retard change in moisture content
- Improve bond of finishes and adhesives to wood
- Seal end grain to prevent adhesive over penetration
- Improve tone uniformity in finishes

**DIRECTIONS FOR
USE:**

Glu-Siz may be used as received or diluted with up to a 1:1 ratio of water by weight. Maximum effect of sizing is achieved with lower water dilution. Best spreadability is achieved with higher dilutions.

- Apply by spray, roller spreader, paint roller, brush, or simply dip.
- Allow to "open air" dry (by hanging, or laying on vented rack, etc.) for a minimum of 12 hours (ideal = 24 hours).
- After air drying, to flatten, place between Kraft paper and press.
- Plasticizing effect lasts for up to 48 hours.
- Avoid contact with iron of any kind.

STORAGE: Store in original, sealed container in cool, dry area.