



# Custom Work Deserves a Custom Bond

## VENEER SOFTENER

**TYPE:** Adhesive Modifier

**TECHNICAL DATA:**

<b>Density</b>	<b>Lbs./gallon</b>	8.23
<b>Storage Life @ 70°F</b>		1 year
<b>Color</b>		Colorless clear liquid

**APPLICATIONS:** Custom Bond's Veneer Softener is a solution that can be used to treat crotch or burl veneers to prevent splitting. This method can be used instead of the animal glue sizing procedure used in the past.

**DIRECTIONS FOR USE:**

- Mix the Veneer Softener with an equal amount of water before use. Full strength is not recommended as the surface will remain tacky
- Apply the solution to the veneers by dipping, spraying or brushing. Make sure the veneers are completely covered with the solution
- Allow the veneers to stand until the surface appears dry. Generally this will require from 10 to 20 minutes
- After they appear dry, stack overnight for use the next day
- If possible, apply heat to the veneers for better plasticizing by placing one or two veneer sheets between 3/8 inch hardboard which has been heated (For smaller jobs place veneers between kraft paper and apply a medium hot iron)
- The softening process will work with or without heat application
- Veneers should be flexible and easily glued with no splitting

Note: The plasticizing effect only lasts for a couple of days, so it is not possible to prepare stock well in advance of use.

**STORAGE:** Store in a tightly sealed container in a cool, dry place

**CLEANUP:** Cleans up with warm water while still wet.

**CAUTION:** This is a combustible liquid. Keep away from fire, flame and all sources of ignition. Provide adequate ventilation at all times to prevent a buildup of vapors.