



Custom Work Deserves a Custom Bond

VENEER SOFTENER

TYPE: Adhesive Modifier

TECHNICAL DATA:

Density	Lbs./gallon	8.23
Storage Life @ 70°F		1 year
Color		Colorless clear liquid

APPLICATIONS: Custom Bond's Veneer Softener is a solution that can be used to treat crotch or burl veneers to prevent splitting. This method can be used instead of the animal glue sizing procedure used in the past.

DIRECTIONS FOR USE:

- Mix the Veneer Softener with an equal amount of water before use. Full strength is not recommended as the surface will remain tacky
- Apply the solution to the veneers by dipping, spraying or brushing. Make sure the veneers are completely covered with the solution
- Allow the veneers to stand until the surface appears dry. Generally this will require from 10 to 20 minutes
- After they appear dry, stack overnight for use the next day
- If possible, apply heat to the veneers for better plasticizing by placing one or two veneer sheets between 3/8 inch hardboard which has been heated (For smaller jobs place veneers between kraft paper and apply a medium hot iron)
- The softening process will work with or without heat application
- Veneers should be flexible and easily glued with no splitting

Note: The plasticizing effect only lasts for a couple of days, so it is not possible to prepare stock well in advance of use.

STORAGE: Store in a tightly sealed container in a cool, dry place

CLEANUP: Cleans up with warm water while still wet.

CAUTION: This is a combustible liquid. Keep away from fire, flame and all sources of ignition. Provide adequate ventilation at all times to prevent a buildup of vapors.